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## INSPECTION REPORT

(Special for Epidemic prevention materials)

**IMPORTANT INFORMATION REGARDING THE SCOPE AND LIMITATIONS OF THE INSPECTION AND REPORT**

The scope of this report is limited to a **VISUAL INSPECTION ONLY** for the workmanship and basic function check of the product. Performance index and compliance of the product are NOT included in the scope of this report. This report is a reasonable attempt to identify any obvious or significant defects apparent in those areas of the product fully accessible and visible to the Inspector at the time of the inspection. This Report is made solely for the use and benefit of the Client named on the front of this report.

**SGS does not verify authenticity of any Brand/Trademark of products. Buyers must check if the product is genuine with the Brand/Trademark owner directly.**

To :	ZAO UNIDENT	Date:	20-Jul-2022
Att :	KONSTANTIN PLATITSIN		
From :	Lyla Li	E-mail :	Lyla.li@sgs.cm

SGS File No.:	CNNKG22868226	Product Family View
Buyer :	ZAO UNIDENT	
Supplier :	WMG MEDICAL CO., LTD	
Manufacturer :	WMG MEDICAL CO., LTD	
Style Number:	WM003	
Product description:	Disposable Nitrile Gloves	
P.O. Number:	WM20220712	
L/C Number:	N/A	
Service performed :	FRI	
Inspection Date :	19-Jul-2022	
Inspection Location :	China	

**Inspection Criteria**

Reference sample provided by	By Supplier
Client instruction/specification	Yes
SGS WI number	P-INSP-WI-HL-111-16
Other	Artwork

<b>Overall Inspection Conclusion:</b>	<b>Conform</b>
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**Inspection Summary:**

1. Quantity :	Conform
2. Style, color :	Conform
3. Workmanship appearance / function :	Conform
4. Data measurement / field tests:	Conform
5. Packing :	Conform
6. Marking / label :	Conform

Inspector: Albert Zhang Factory Representative: Ms. He

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**Problem Remark:**

1. Not found certificate card inside package, confirmed by supplier on site.

**1. Quantity:** Conform

No	Style / Item / Article	P.O. No.	Order Qty.	Inspection Qty. (Presented Qty. for insp.)		Number of Cartons	
				Packed	Not Packed	Packed	Not packed
1	WM003 / S	WM20220712	3780000	3780000	0	3780	0
2	WM003 / M	WM20220712	4860000	4860000	0	4860	0
3	WM003 / L	WM20220712	1080000	1080000	0	1080	0
4	WM003 / XL	WM20220712	1080000	1080000	0	1080	0
Total:			10800000	10800000	0	10800	0

**2. Style & Color Conformity:** Conform

Comments:

- Conformed to ref. sample signed by supplier, please refer to digital photos for detail.

**3. Workmanship Appearance / Functional Inspection Findings:** Within AQL

**Inspection Method Applied:**

ASQ/ANSI Z1.4-2003(R2018), Single sampling plans for normal inspection, Level II Sample size: 800

Acceptance Quality Limit (AQL) for: Critical: N/A Major: 1.5 Minor: 2.5

Defect Description	Critical	Major	Minor
<b>For Size S S/S: 280pcs</b>			
-Obvious dirty stain	0	1	0
-Black dot	0	0	3
-Slight color mark	0	0	1
<b>For Size M S/S: 360pcs</b>			
-Obvious color line	0	1	0
-Slight color mark	0	0	1
-Black dot	0	0	1
-White dot	0	0	1
-Slight dirty stain	0	0	3
<b>For Size L S/S: 80pcs</b>			
-Black dot	0	0	1
-Slight dirty stain	0	0	1
<b>For Size XL S/S: 80pcs</b>			
-Black dot	0	0	1

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-Slight dirty stain	0	0	1
Total defectives:	0	2	14
Maximum allowed:	0	21	21

Defect photos:





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 <p style="text-align: right; color: orange;">2022/07/19</p>	 <p style="text-align: right; color: orange;">2022/07/19</p>
<p>S / Minor-Slight color mark</p>	<p>M / Major-Obvious color line</p>
 <p style="text-align: right; color: orange;">2022/07/19</p>	 <p style="text-align: right; color: orange;">2022/07/19</p>
<p>M / Minor-Slight color mark</p>	<p>M / Minor-Black dot</p>
 <p style="text-align: right; color: orange;">2022/07/19</p>	 <p style="text-align: right; color: orange;">2022/07/19</p>
<p>M / Minor-White dot</p>	<p>M / Minor-Slight dirty stain</p>

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<p>M / Minor-Slight dirty stain</p>	<p>M / Minor-Slight dirty stain</p>
	
<p>L / Minor-Black dot</p>	<p>L / Minor-Slight dirty stain</p>
	
<p>XL / Minor-Black dot</p>	<p>XL / Minor-Slight dirty stain</p>

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**4. Product-Specific Data Measurement / Field Test on Reduced Sample Size: Conform**

**Important Notice: The results of the simulating testing on site reflect the findings at the time of the testing only and might not as expected be identical to the results of the conformity to the standards due to limitation of testing environment, conditions, even the variance of testing methods.**

Check points	Qty	Test Result	Specification/Tolerance
<b>S size</b>	/	/	/
Length(mm)	8pcs	Pass 240, 241, 240, 242, 241, 240, 240, 241mm	$\geq 240\text{mm}$
Width(mm)	8pcs	Pass 85, 84, 85, 85, 85, 85, 85, 86mm	$85 \pm 3\text{mm}$
Weight(g)	8pcs	Pass 3.7, 3.6, 3.6, 3.7, 3.7, 3.7, 3.6, 3.7g	$3.5 \pm 0.3\text{g}$
Thickness of palm (single wall) (mm)	8pcs	Pass 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08mm	$0.08 \pm 0.01\text{mm}$
Thickness of finger (single wall) (mm)	8pcs	Pass 0.12, 0.12, 0.12, 0.12, 0.12, 0.12, 0.12, 0.12mm	$0.11 \pm 0.01\text{mm}$
Elongation before aging (%)	8pcs	Pass 550, 545, 545, 555, 540, 550, 545, 550%	$\geq 500\%$
Tensile before aging (N)	8pcs	Pass 10.21, 9.27, 9.11, 10.91, 9.21, 9.75, 8.55, 10.78N	$\geq 7.0\text{N}$
Quantity per box check	3boxes	Pass 100pcs, 100pcs, 100pcs	100pcs per box
<b>M size</b>	/	/	/
Length(mm)	8pcs	Pass 245, 244, 243, 243, 244, 245, 243, 243mm	$\geq 240\text{mm}$
Width(mm)	8pcs	Pass 95, 96, 94, 95, 95, 96, 94, 94mm	$95 \pm 3\text{mm}$
Weight(g)	8pcs	Pass 4.1, 4.0, 4.1, 4.2, 4.1, 4.0, 4.0, 4.1g	$4.0 \pm 0.3\text{g}$
Thickness of palm (single wall)(mm)	8pcs	Pass 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08mm	$0.08 \pm 0.01\text{mm}$
Thickness of finger (single wall)(mm)	8pcs	Pass 0.12, 0.12, 0.12, 0.12, 0.12, 0.12, 0.12, 0.12mm	$0.11 \pm 0.01\text{mm}$
Elongation before aging (%)	8pcs	Pass 555, 540, 550, 545, 545, 560, 560, 555%	$\geq 500\%$
Tensile before aging (N)	8pcs	Pass 10.39, 9.44, 10.35, 10.99, 9.84, 9.31, 9.01, 10.87N	$\geq 7.0\text{N}$
Quantity per box check	3boxes	Pass 100pcs, 100pcs, 100pcs	100pcs per box
<b>L size</b>	/	/	/
Length(mm)	8pcs	Pass 242, 243, 244, 243, 242, 243, 244, 244mm	$\geq 240\text{mm}$

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Width(mm)	8pcs	Pass 105, 104, 105, 106, 105, 104, 104, 105mm	105 ± 3mm
Weight(g)	8pcs	Pass 4.5, 4.6, 4.5, 4.6, 4.5, 4.5, 4.6, 4.5g	4.5 ± 0.3g
Thickness of palm (single wall)(mm)	8pcs	Pass 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08mm	0.08 ± 0.01mm
Thickness of finger (single wall)(mm)	8pcs	Pass 0.12, 0.12, 0.12, 0.12, 0.12, 0.12, 0.115, 0.12mm	0.11 ± 0.01mm
Elongation before aging (%)	8pcs	Pass 545, 560, 545, 550, 540, 545, 555, 550%	≥ 500%
Tensile before aging (N)	8pcs	Pass 8.72, 9.32, 9.38, 8.47, 10.68, 9.46, 9.71, 9.10N	≥ 7.0N
Quantity per box check	3boxes	Pass 100pcs, 100pcs, 100pcs	100pcs per box
<b>XL size</b>	/	/	/
Length(mm)	8pcs	Pass 241, 242, 242, 241, 242, 240, 241, 242mm	≥ 240mm
Width(mm)	8pcs	Pass 115, 114, 115, 114, 115, 114, 114, 116mm	115 ± 3mm
Weight(g)	8pcs	Pass 4.8, 4.8, 4.7, 4.8, 4.8, 4.7, 4.8, 4.7g	5.0 ± 0.3g
Thickness of palm (single wall)(mm)	8pcs	Pass 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08, 0.08mm	0.08 ± 0.01mm
Thickness of finger (single wall)(mm)	8pcs	Pass 0.115, 0.115, 0.12, 0.12, 0.12, 0.12, 0.12, 0.115mm	0.11 ± 0.01mm
Elongation before aging (%)	8pcs	Pass 550, 540, 540, 555, 560, 545, 550, 550%	≥ 500%
Tensile before aging (N)	8pcs	Pass 9.32, 8.72, 10.31, 10.47, 9.49, 9.55, 9.60, 9.48N	≥ 7.0N
Quantity per box check	3boxes	Pass 100pcs, 100pcs, 100pcs	100pcs per box
<b>Stretch test for fingers</b>	8pcs/ size	Acceptable	Check whether the gloves have 5 fingers and stretch each finger of the glove separately by 10%
<b>Stretch test for glove</b>	8pcs/ size	Acceptable	Stretch the gloves (palm part) 4-6 times by 10% and inspect stretching ability
<b>Water leakage test</b>	L-I (500pcs)	Acceptable Found 2pcs gloves with leaked hole	AQL 2.5 Fill fully in the glove with water and waiting for 4 min., no leakage. Max. accepted leaked glove-21pcs

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<b>Actual use test</b>	8pcs/ size	Acceptable	Normal use
<b>Carton drop test</b>	1ctn/ size	Acceptable	From 76cm height, 1 corner, 3 edges, 6 faces
<b>Barcode scanning check</b>	8pcs/ size	Acceptable	Readable & correct

**5. Packing:**

5.1 Individual packing conformity : Conform

Comments:

- For each size, 100pcs gloves packed into a color box.

5.2 Inner packing conformity : Not Applicable

Comments:

- N/A

5.3 Export packing conformity : Conform

Comments:

- 10 boxes (1000pcs) packed into a 1-ply corrugated cardboard export carton sealed by tape in H shape.

5.4 Samples selected from carton numbers:

- Randomly selected 104 cartons for inspection, no found individual carton number on export carton. S-36 cartons, M-47 cartons, L-11 cartons, XL-10 cartons.

**6. Marking / Label:**

6.1 Bar code: Conform

- Printed on individual box, conformed to provided artwork, please refer to digital photos for detail.

6.2 Shipping mark conformity: Conform

Comments:

- Conformed to provided artwork, please refer to digital photos for detail.

6.3 Marking & label conformity: Conform

Comments:

- Conformed to provided artwork, please refer to digital photos for detail.

**7. Informative Remark:**

7.1 Export carton size and gross weight: S:33x25x24cm, 4.55kg. M:33x25x24cm, 4.85kg. L:33x25x24cm, 5.35kg. XL:33x25x24cm, 5.50kg.

7.2 For all sizes: Expiry date: 2027/05/25. Production date: 2022/05/25. Production lot: UNIWM003.

7.3 Not found PO number on export carton or color box, conformed to client's artwork.

7.4 Found Gross weight & Net weight on export carton was left blank.

7.5 For the product material composition, SGS inspector cannot identify on site.

7.6 SGS inspector cannot verify the Russian contents on export carton and color box, but found same as provided artwork.

7.7 All of factory's equipment were not calibrated; the test result was only for reference.

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- 7.8 Sealed 1 box per size on site, ask factory send to SGS Nanjing office as shipment samples.
- 7.9 Found printed manufacturer name and address on color box was “Shenzhen Shiqiao Science and Technology Co. LTD 2105, Tower D, Galaxy World Phase II, Minle Community, Minzhi, China”, conformed to provided artwork, while actual inspection factory & address was “JIANGSU WM NM TECH CO., LTD” & “No .2, Jingdu 16th Road, Cross Park, Langxi Economic Development Zone, Xuancheng City, Anhui Province”.
- 7.10 Not found EAC marking for Russia market on package, only found CE mark printed on package, same as provided artwork.

### 8. Inspection Environment:

Lighting :	Daylight Sufficient
Inspection place :	Factory workshop
Inspection done on:	Table
Cleanliness :	Clean
Weather condition:	Dry
Cargo storage:	Orderly, easy to count

### 9. Attachment



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Warehouse



Warehouse



Warehouse



Warehouse



Warehouse



Warehouse

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Warehouse



Warehouse

**S size**



Export carton



Carton marking



Carton marking



Carton marking

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Carton marking



Carton marking



QR code



Scanning



Open carton



Color box

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Color box printing



Printing



Printing



Printing



Printing



Barcode

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<p>Barcode scanning</p>	<p>Color box printing</p>
<p>Printing</p>	<p>Printing</p>
<p>Color box printing</p>	<p>Printing</p>

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Open box



Packing



100pcs per box



Gloves



Open box



Take out glove

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<p>Compare with ref. sample</p>	<p>Length check</p>
 <p style="text-align: right; color: orange;">2022/07/19</p>	 <p style="text-align: right; color: orange;">2022/07/19</p>
<p>Width check</p>	<p>Thickness of palm / Single wall</p>
 <p style="text-align: right; color: orange;">2022/07/19</p>	 <p style="text-align: right; color: orange;">2022/07/19</p>
<p>Thickness of finger / Double wall</p>	<p>Weight check</p>

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Export carton



Carton marking



Carton marking



Carton marking



Carton marking



Carton marking

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QR code

Scanning

Open carton

Color box

Color box printing

Printing

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Printing

Printing

Printing

Barcode

Barcode scanning

Color box printing

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Factory Representative: Ms. He

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<p>Printing</p>	<p>Printing</p>
<p>Color box printing</p>	<p>Printing</p>
<p>Open box</p>	<p>Packing</p>

Inspector: Albert Zhang

Factory Representative: Ms. He

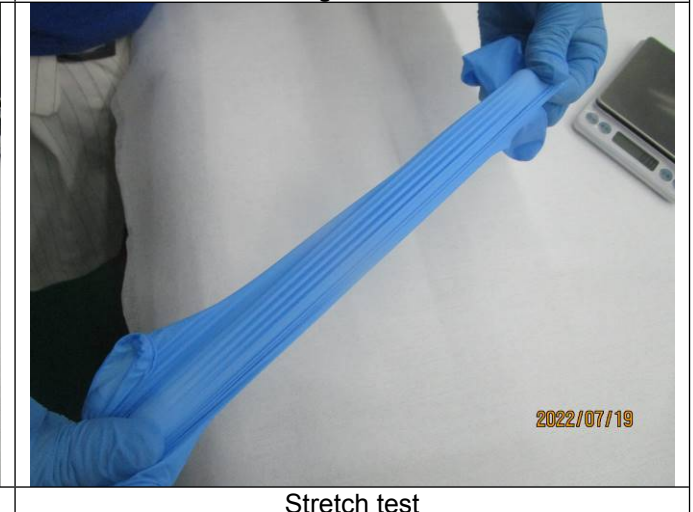
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<p>Width check</p>	<p>Thickness of palm / Single wall</p>
	
<p>Thickness of finger / Double wall</p>	<p>Weight check</p>
	
<p>Stretch test</p>	<p>Stretch test</p>

Inspector: Albert Zhang

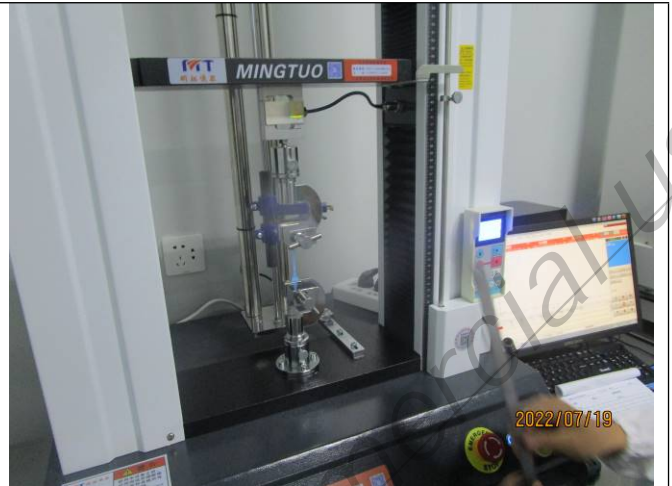
Factory Representative: Ms. He

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Actual use check



Tensile test



Tensile test

宽度 mm	厚度 mm	最大力 N	抗拉强度 MPa
4.00	0.078	10.21	31.85
4.00	0.077	10.39	32.87

2 # 试验结束 0.0 2 试样被

Tensile test result

### L size



Export carton



Carton marking

Inspector: Albert Zhang

Factory Representative: Ms. He

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Carton marking



Carton marking



Carton marking



Carton marking



QR code



Scanning

Inspector: Albert Zhang

Factory Representative: Ms. He

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Open carton



Color box



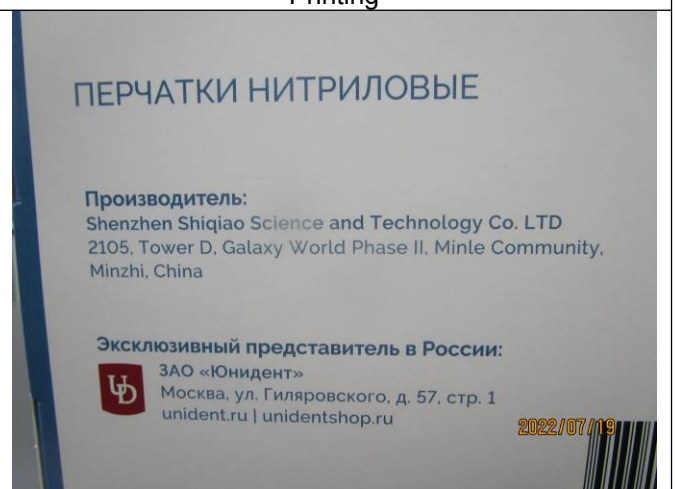
Color box printing



Printing



Printing



Printing

Inspector: Albert Zhang

Factory Representative: Ms. He

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Printing

Barcode

Barcode scanning

Color box printing

Printing

Printing

Inspector: Albert Zhang

Factory Representative: Ms. He

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Color box printing



Printing



Open box



Packing



100pcs per box



Gloves

Inspector: Albert Zhang

Factory Representative: Ms. He

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<p>Open box</p>	<p>Take out glove</p>
<p>Compare with ref. sample</p>	<p>Length check</p>
<p>Width check</p>	<p>Thickness of palm / Single wall</p>

Inspector: Albert Zhang

Factory Representative: Ms. He

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Thickness of finger / Double wall



Weight check



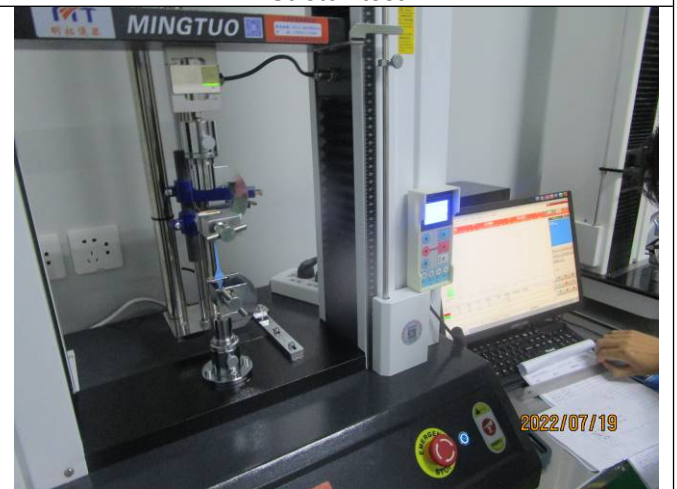
Stretch test



Stretch test



Actual use check

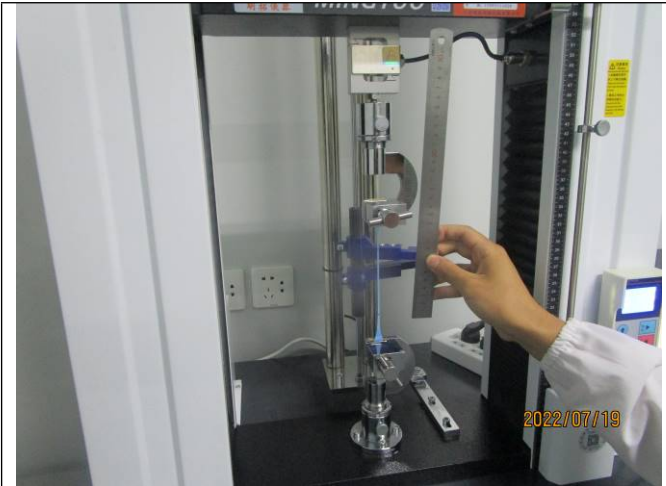


Tensile test

Inspector: Albert Zhang

Factory Representative: Ms. He

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Tensile test



Tensile test result

**XL size**



Export carton



Carton marking



Carton marking



Carton marking

Inspector: Albert Zhang

Factory Representative: Ms. He

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Carton marking



Carton marking



QR code



Scanning



Open carton



Color box

Inspector: Albert Zhang

Factory Representative: Ms. He

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Color box printing

Printing

Printing

Printing

Printing

Barcode

Inspector: Albert Zhang

Factory Representative: Ms. He

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Barcode scanning

Color box printing

Printing

Printing

Color box printing

Printing

Inspector: Albert Zhang

Factory Representative: Ms. He

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Open box



Packing



100pcs per box



Gloves



Open box



Take out glove

Inspector: Albert Zhang

Factory Representative: Ms. He

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 <p>2022/07/19</p>	 <p>2022/07/19</p>
<p>Compare with ref. sample</p>	<p>Length check</p>
 <p>2022/07/19</p>	 <p>2022/07/19</p>
<p>Width check</p>	<p>Thickness of palm / Single wall</p>
 <p>2022/07/19</p>	 <p>2022/07/19</p>
<p>Thickness of finger / Double wall</p>	<p>Weight check</p>

Inspector: Albert Zhang

Factory Representative: Ms. He

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<p>Stretch test</p>	<p>Stretch test</p>																				
<p>Actual use check</p>	<p>Tensile test</p>																				
	<table border="1"> <thead> <tr> <th>宽度 mm</th> <th>厚度 mm</th> <th>最大力 N</th> <th>抗拉强度 MPa</th> </tr> </thead> <tbody> <tr> <td>4.00</td> <td>0.078</td> <td>10.21</td> <td>31.85</td> </tr> <tr> <td>4.00</td> <td>0.077</td> <td>10.39</td> <td>32.87</td> </tr> <tr> <td>4.00</td> <td>0.075</td> <td>8.72</td> <td>28.25</td> </tr> <tr> <td>4.00</td> <td>0.079</td> <td>9.32</td> <td>28.77</td> </tr> </tbody> </table> <p>4 # 试验结束      0.0      4 试样被测试</p> <p>Date stamp: 2022/07/19</p>	宽度 mm	厚度 mm	最大力 N	抗拉强度 MPa	4.00	0.078	10.21	31.85	4.00	0.077	10.39	32.87	4.00	0.075	8.72	28.25	4.00	0.079	9.32	28.77
宽度 mm	厚度 mm	最大力 N	抗拉强度 MPa																		
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4.00	0.079	9.32	28.77																		
<p>Tensile test</p>	<p>Tensile test result</p>																				
<p style="text-align: center;"><b>Other on-site tests</b></p>																					

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Carton size check



Carton size check



Carton size check



Carton G.W. check



Carton G.W. check



Carton G.W. check

Inspector: Albert Zhang

Factory Representative: Ms. He

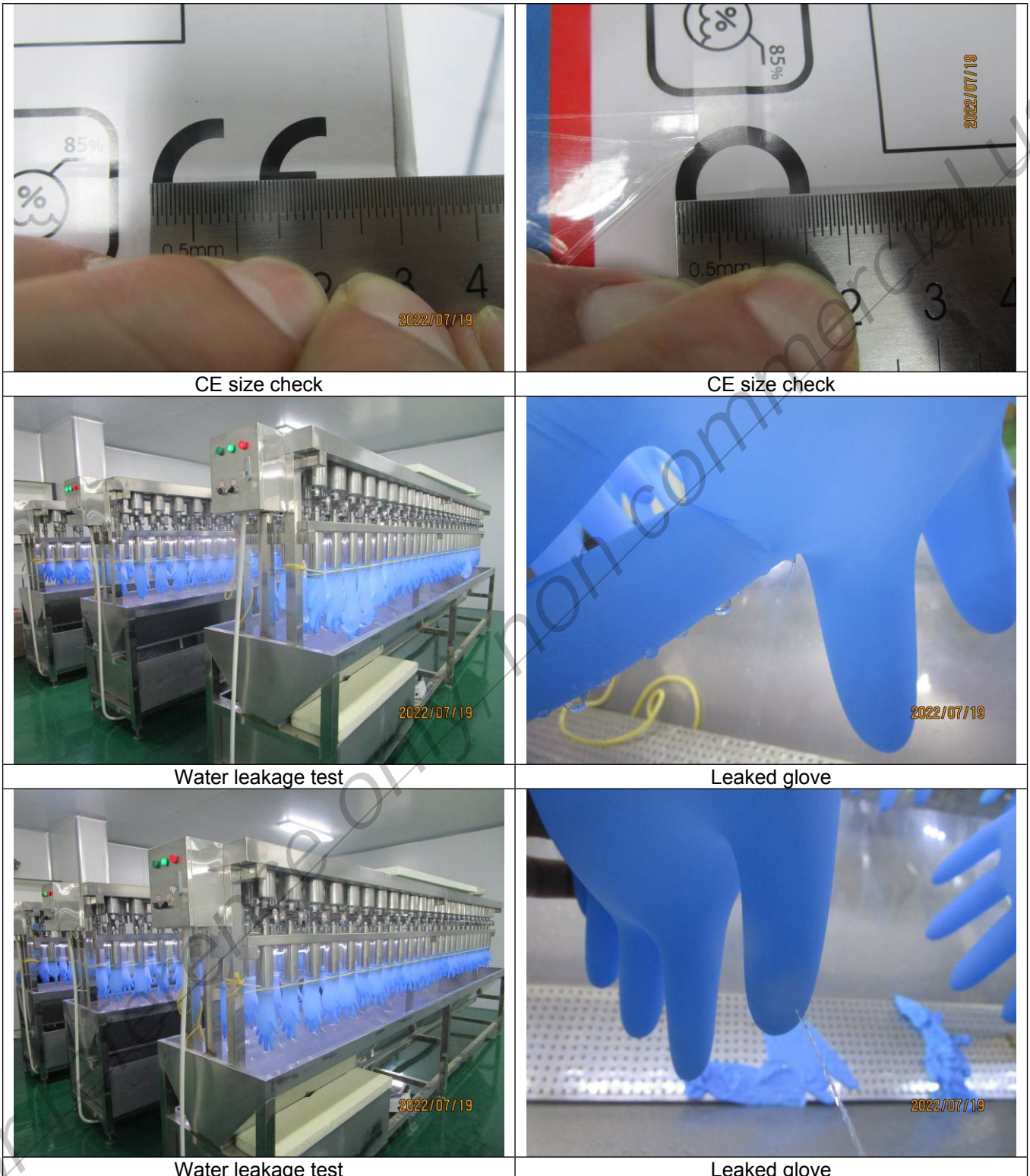
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--The End--

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